

SECTION 23 82 16 - HVAC COILS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS:

- A. The Conditions of the Contract and applicable requirements of Division 1, "General Requirements", and Section 23 01 00, "Mechanical General Provisions", govern this Section.

1.2 DESCRIPTION OF WORK:

- A. Work Included: Provide duct-mounted HVAC [**chilled and**] heating hot water coils as scheduled, specified, and required for the project.

1.3 QUALITY ASSURANCE:

- A. Manufacturers: Provide products complying with these specifications and produced by one of the following:
 1. Aerofin Corporation.
 2. Carrier Machinery and Systems Division.
 3. McQuay.
 4. Trane Company.
 5. York Division, Borg-Warner Corporation.
- B. ARI Compliance: Comply with Air Conditioning and Refrigeration Institute (ARI) Standard ARI 410 "Standard for Forced-Circulation Air-Cooling and Air-Heating Coils".
- C. SMACNA Compliance: Comply with Sheet Metal and Air Conditioning Contractors' National Association, Inc. (SMACNA) standards.
- D. Industry Standards: Comply with American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE) recommendations pertaining to HVAC coils, except as otherwise indicated.

1.4 SUBMITTALS:

- A. Submittals: Shop drawing submittals shall include, but not be limited to , the following:
 1. Cut sheets on hot water [**and chilled water**] coils, clearly marked to show coil sizes, construction, features, and other pertinent information.
 2. Coil selections clearly indicating coil sizes, capacities, flows and pressure drops.
 3. Manufacturer's recommended installation instructions.
 4. Additional information as required in Section 23 01 00.

1.5 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Deliver coils in factory-fabricated water-resistant wrapping.
- B. Handle coils carefully to avoid damage to tubes, fins, and casing.
- C. Store coils in a clean, dry space, and protect from weather.

PART 2 - PRODUCTS

2.1 WATER COILS:

- A. General: Provide duct mounted hot water heating and chilled water cooling coils of the type, size and capacity scheduled and shown the Drawings.
- B. Tubes: Tubes shall be round seamless 5/8" OD (less than 60" tube length) or one inch (1") OD (greater than 60" tube length) copper tubes expanded into full fin collars for permanent fin-tube bond and expanded into cast iron headers for permanent leaktight joint. Tubes shall have minimum [**0.020"**] [**0.035"**] wall thickness. Tube supports shall be provided such that the maximum unsupported tube span does not exceed 40".
- C. Fins: Shall be configured, plate-type aluminum **or copper fins** with full fin collars for maximum fin-tube contact and accurate spacing, mechanically bonded to tubes for permanent fin-tube bond.

- D. Casings: Shall be minimum 16 gauge galvanized steel[, **stainless steel for cooling coils**] suitable for duct installation. Duct connection flanges shall be provided. **[Chilled water coil casings shall incorporate an insulated condensate drain pan with main and auxiliary drain connection.]**
- E. Headers: Shall be gray cast iron, fabricated steel, **brass or copper** and shall be located outside of the coil casing to allow uniform air flow across the entire coil surface.
- F. Selections: Coils shall be suitable for maximum working pressures of 225 psi and maximum working temperatures of 325°F. Coils shall have a maximum of 12 fins per inch and a maximum face velocity of **[500 fpm for chilled water coils and]** 700 fpm for hot water coils. Coil air and water pressure drops shall not exceed scheduled maximums. Coil sizes shall be coordinated with ductwork sheet metal sizes to reduce ductwork transitions at coils.
- G. Accessories: Coils shall be provided with drain **[valves with caps] [plugs]** and **[automatic] [manual]** air vents.
- H. Testing: Coils shall be factory tested at **[225 psi] [350 psi]** air pressure under water and suitable for use at working pressures up to **[150 psi] [250 psi]**.

PART 3 - EXECUTION

3.1 INSTALLATION:

- A. General: Install coil products in accordance with the manufacturer's written instructions, the applicable portions of SMACNA and recognized industry practices, to ensure that products serve the intended functions.
- B. Transitions: Where coil size is different from duct size, duct shall be transitioned to the coil size and then transitioned back in accordance with SMACNA Standards.
- C. **[Drain Pans: Provide an auxiliary drain pan, as specified in Section 23 03 00, under each chilled water coil.]**
- D. Damage: Comb out damaged fins when bent or crushed before enclosing coils in housings.
- E. Cleaning: Clean dust and debris from each HVAC coil as it is installed to ensure its cleanliness.

3.2 FIELD QUALITY CONTROL:

- A. Repair: Repair or replace coils as required, following purging and tightness testing of coils and piping, to eliminate leaks. Replace coils with heavily damaged fins. Retest as specified to demonstrate leakproof performance.

3.3 INSULATION:

- A. General: Non-factory insulated casing, headers, U-tubes shall be insulated as specified in Section 15200.

3.4 IDENTIFICATION:

- A. Refer to Section 23 03 00, for applicable painting, nameplates, and labeling requirements.

END OF SECTION 23 82 16